



GENERAL FINISHES

2462 Corporate Circle East Troy, WI 53120
800-783-6050 Fax 262-642-4707

Water Base

Milk Paint

Classification:

Water Based Furniture-Grade Acrylic Paint

Product Description:

General Finishes Milk Paint is a high quality, furniture-grade paint designed to provide a tough, durable, chip-resistant finish. It may be applied via brush or spray and possesses excellent flow and leveling properties. The unique formulation dries rapidly, resists blocking, and will sand effortlessly. This proprietary technology resists cracking at joints and knots that are often associated with typical paints. General Finishes Milk Paint is UV resistant, suitable for interior and exterior applications, and dries to a satin finish. Available in stock or custom colors. May be used in interior or exterior applications.

Application:

General Finishes Milk Paint may be applied via brush or spray applications. Stir well before application. Brush: use a foam or high quality synthetic brush. Spray: Accuspray HVLP: 0.072" fluid tip / #10 Air Cap; Airless: 0.015 - 0.021" tip. Allow 1 -2 hours between coats before sanding (temperature / humidity dependent). Sand between coats with # 220 or finer grit paper. Multiple coats may be needed dependant upon the substrate.

Product Data:

- Density: 9.8 -10.9 lbs.
- Weight Solids: 41.0 - 51.0%
- Volume Solids: 31.0 - 41.0%
- Viscosity: 3,000 -5,000 cps.
- Method: Brookfield @ 77 F.
- pH: 7.0 - 8.0
- V.O.C.: <150 g/l (1.25 lbs/gal) excluding water
- % VOC: 4.4 -4.8%
- Storage: Protect from Freezing
- Coverage: Approx. 400 -500 sq.ft./gal

Container:

Pints, Quarts, Gallons, Fives and Drums

Sheen:

Satin

Dry Time 70°F and 70% R.H:

- Dry: 0.5 -2 hours
- To Sand: 1 -2 hours

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"The Country's Finest Full Line Manufacturer of Wood Finishing Products"

www.generalfinishes.com



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Mixing and Application:

- Catalyst Ratio: None
- Pot Life: Not Applicable
- Shelf Life: 1 year, minimum
- Reducer/Thinner: EF Extender (10 –20%)

Stain & Finish Recommendation:

Can be used over most water base and solvent base stains. For best results and superior color and adhesion, General Finishes EF Water Base Stains and GF Oil Base Stains are recommended. Milk Paint is available in a primer grade (recommended). Allow stains to dry thoroughly before applying Sanding Sealer.

Topcoat with General Finishes Pro-Series, PolyAcrylic, High Performance, or Pre-Cat 181. Most solvent-based pre-cat lacquers and conversion varnishes may also be used. Allow paints and finishes to dry before thoroughly before topcoating.

Surface Preparation:

Surface must be clean, dry, and free of all contaminants. Sand with 220 grit or finer between coats. Consult product label for additional information.

Application:

- Conventional Spray
- Air Assisted Airless
- HVLP
- Brush

Cautions:

- Mix container before use
- Protect from freezing
- Read MSDS for safety information

• Clean-up Information:

For best results, clean all equipment with General Finishes Brush and Gun Cleaner. General clean-up with soap and water recommended. Rinse thoroughly with clean water.

Milk Paint
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NOTICE: All of the above statements, recommendations, suggestions, and data concerning the subject material are based on laboratory results and believed to be reliable. We expressly do not represent, warrant, or guarantee the accuracy, completeness or reliability of same, or the material or the results to be obtained from the use thereof, neither do we warrant that any such use, either alone or in combination with other materials shall be free of the rightful claim of any third party by way of INFRINGEMENT or the like and (THE MANUFACTURER DISCLAIMS ALL WARRANTIES, EXPRESSED OR IMPLIED,) OF MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE.
