



SANDING SEALER



The industry leader in water based technology.

Classification:

Water Based Acrylic Sealer

Product Description:

General Finishes Enduro Sanding Sealer is a high quality, easy to apply, professional water base acrylic that provides an excellent foundation for finish coats on wood. Its high solids nature fills the grain of the wood quickly and dries rapidly to form a hard, durable base coat. It sands easily with minimum effort without clogging paper. Enduro Sanding Sealer is non flammable, low odor, and cleans up with soap and water. It has excellent water and chemical resistance properties, and is easily topcoated with water or solvent base finishes. Suitable for interior woodwork, furniture, and cabinets. Use where a high quality wood finish is mandated.

General Finishes ENDURO CROSSLINKER may be added to SANDING SEALER if increased water, chemical, and abrasion resistance is warranted.

Application:

HVLP: Use a 0.43" (1.1 mm) nozzle / tip assembly & #9 Air Cap. Airless & Air-Assisted Spray: 0.009"—0.011" tip. Allow 30 minutes - 2 hours dry before sanding (temperature / humidity dependent). Sand with #220 micron or finer between coats. 1—2 coats recommended.

Product Data:

- Density: 8.5 +/- 0.2 lbs.
- Weight Solids: 29—31%
- Volume Solids: 27—29%
- Viscosity: 40 - 50 seconds
Method: Ford #4 @ 77 F.
- pH: 7.5 - 8.5
- V.O.C. Supplied: 132 g/l (1.10 lbs/gal)
- V.O.C.: 263 g/l (2.20 lbs/gal)
excluding water
- % VOC: 13%
- % HAPS: 0%
- Storage: Protect from Freezing

Container:

Gallons, 5-gal Pails, and 55-gal Drums

Sheen:

N/A

Dry Time 70°F and 50% R.H:

- Dry: 15 - 60 minutes
- To Sand: 30 minutes - 2 hours

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Mixing and Application:

- Catalyst Ratio: 3 oz / gal GF Crosslinker if desired
- Pot Life: 6 Days with catalyst
- Shelf Life: 1 year, minimum
- Reducer/Thinner: Enduro Extender (10 –20%) if needed.
- Accelerator: Enduro Accelerator (10 –20%) if needed for faster dry.

Stain & Finish Recommendation:

Can be used over most water base and solvent base stains. For best results and superior color and adhesion, General Finishes Water Base Stains & Dyes or GF Oil Base Stains are recommended. Allow stains to dry thoroughly before applying Sanding Sealer.

Topcoat with General Finishes Enduro WATER BASE LACQUER, CLEAR ACRYLIC, CLEAR POLY, POLY-ACRYLIC, HIGH PERFORMANCE, or Enduro PIGMENTED ACRYLIC Lacquer. Allow Enduro SANDING SEALER to dry completely before topcoating. Not designed for use with Enduro Pre-Cat Urethane.

Surface Preparation:

Surface must be clean, dry, and free of all contaminants. Sand with 220 micron (320 mesh or finer between coats. Consult product label for additional information.

Application:

- Conventional Spray:
- Air Assisted Airless
- HVLP
- Airless

Cautions:

- Mix container before use
- For industrial use only
- Protect from freezing
- Do not apply in temperatures below 60°F
- Read MSDS for safety information

• Clean-up Information:

For best results, clean all equipment with General Finishes Brush and Gun Cleaner. General clean-up with soap and water recommended. Rinse thoroughly with clean water.

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